

The Load Control Center 2.0

As Trend Towards Centralization Continues, Shared Services Models, Global Scope for LCCs are Next

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The following article is excerpted from our recent **Supply Chain Digest Letter on Transportation Management**. An electronic copy of our 16-page hardcopy publication can be downloaded here"

<u>Transportation Management Resources Page</u>.

Transportation is inherently an area that can benefit from at least a modest and sometimes high level of centralization. The concept of the centralized "load control center" (LCC) has been around for more than two decades. Most credit industrial giant 3M as building the first LCC in North America.

Over time, hundreds of other companies have followed suit, but many others still operate in a decentralized mode. What is a load control center? As seen in the graphic nearby, it is an approach to transportation in which most transportation planning and sourcing functions, and some execution processes, are pulled together into a single group, rather than being managed regionally or at individual ship sites.

The benefits of the LCC concept are many, and include:

- Ability to centralize transportation sourcing and better leverage total freight spend
- Development of standard processes that are consistent, rather than the disparate transportation processes found inherently in decentralized operations
- Greater efficiency generally, a fewer number of planners are needed in total than when transportation is being managed at each site

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Transportation Management Systems
(TMS). But as many companies now
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- Improved opportunities for optimization through combining shipments or loads that were not visible to the planners previously
- Improved overall professionalism
- Improved electronic integration with carriers
- Opportunity for improved overall network visibility
- Improved metric management and therefore the chance to spot opportunities and drive continuous improvement

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For example, many Load Control Centers were first developed to support a given business or division of a corporation. But now, the concept is expand-

The Load Control Center 2.0 (Con't)

The Centralized Load Control Center

PEOPLE

- · Centralized Transportation Team
- Regionalized Responsibilities as Appropriate
- · Sharings/Learnings across the
- Clear Performance Metrics

PROCESS

- Standardized Processes
- "Network" View
- Leverage Freight Spend
- Centralized Procurement
- Continuous Improvement Based on Data

TECHNOLOGY

- Common Technology Platform
 - Planning/Load Optimization
 - Tender/Acceptance
 - Track & Trace
 - Freight Pay & Audit
 - Carrier Integration
- Network Visibility
- "Data Warehouse" & Analytics

Source: Supply Chain Digest

ing in some companies to a "shared services model," in which a single centralized transportation group is set up to service the needs of multiple business units or divisions.

The "shared services" concept makes sense, as there are often many efficiencies to be gained by leveraging people, transportation spend, and load linking across more volume. But it's not that easy. Just as with plants or DCs that are reluctant to give up shipping control to a centralized LCC, business units may be reluctant to give up their own logistics destiny to a shared services group - especially if it grows out of another business unit that may deal with very different products or customers.

Consider an aluminum company, for example, that ships consumer products to retail and also rolls of aluminum to manufacturers on flatbed trucks. Should those two transportation operations be combined? That's much less clear.

So, a shared services LCC may need to acquire and build a very diverse set of transportation planning and execution skills - and to operate truly "independent" from the division from which it arose.

Accounting is also Tricky

Another real challenge of the "shared services" model is the accounting.

In any sort of shared service set-up, different business units or product lines are "billed" for the cost of the freight itself and usually the cost of providing the services - in fact, the shared services organization often looks quite a lot like an internal 3PL or managed services provider.

The question of course, is how these costs will be calculated and "allocated."



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This can be especially tricky if shipments or loads are combined between business units. If two business units link a load from Ohio to New Jersey and back at a reduced rate from a carrier, how will those savings be allocated or shared? How will "overhead" of the shared transportation group be allocated as well?

These are the same types of questions that have bedeviled collaboration efforts between companies, and can be a source of dispute within the company as well. As a result, some companies are adopting TMS platforms of the same type used by traditional 3PLs to manage transportation for others.

What does the 3PL module add? In a nutshell, the ability to see "buy prices" and "sell prices," and to be able to allocate the costs between "customers." This trend has been happening for some time in the distribution area, as companies that operate shared DCs across businesses acquire "3PL billing modules" to add on to a traditional WMS to deal with very similar sort of cost tracking and allocation requirements.

The Global Load Control Center

In addition to expanding the traditional Load Control Center concept to encompass multiple divisions in a shared services model, the LCC is also moving to become more global in nature rather than the mostly domestic orientation most have had to this point in time.

In many companies, global logistics operates somewhat independent from domestic transportation management. This is especially true in the area of global trade compliance, which often operates totally outside the logistics function, under such areas as legal or finance.

More and more companies are looking to combine global and domestic operations in a global Load Control Center, as for many the percent of international transportation spend continues to rise.

This move to a global LCC is bolstered by the much greater support for full end-to-end moves in transportation planning and execution offered today by leading TMS vendors. Until the fairly recent past, there were not really any systems that were capable of modeling and optimizing these multi-leg, mode and carrier moves. The good news is, while those capabilities are still evolving, several providers now provide such end-to-end capabilities, making the goal of a true global LCC much more achievable.